



THE POLISHING CONSISTS OF TWO STEPS:



Use an abrasive polishing paste to remove the faded surface e.g. Scholl S0



Afterwards use a high gloss polish with protecting wax e.g. Scholl A15

General recommendations for polishing:

Using a polishing machine, adjust the motor speed between 1000 and maximum 1800 rpm. An orbital buffer makes the job easier.

- Apply a small amount of polishing paste on the buff (lamb skin) and spread the paste without the motor switched on over an area of approx. 50 cm x 50 cm.
- Start at the lowest rpm and distribute further.
- Keep the surface wet – in case of too high motor speed and dry surface, the surface can get very hot and is sanded down quickly!
- Take care of an even distribution of polishing paste and a consistent force on the machine
- Clean the surface after having finished

If the supplier of the polish paste recommends different process parameters, please stick to the instructions of the supplier.

Using the above mentioned products, we were able to achieve good results in restoring faded areas in our facilities.

Now it is up to you to let your LAMILUX Gelcoat product shine glossy again!

HOW TO PREVENT FADING BY REGULAR CLEANING AND WAXING:

To prevent fading gloss of LAMILUX Gelcoat products, we recommend regular cleaning, waxing and polishing – best every 3 months, at least half-yearly. This will help you keeping your LAMILUX Gelcoat product shiny and smooth.

Ideally, the LAMILUX Gelcoat surface is stored or parked indoors or unexposed to direct sunlight whenever possible. Additionally, you can take care of the LAMILUX Gelcoat surface by regular cleaning and waxing.

General recommendations for cleaning and waxing:

- We recommend to clean the LAMILUX Gelcoat surface once a month with warm (not hot!) water, usual car wash shampoo and a clean cloth/sponge (not abrasive!). After soaping, rinse off with clear water.
- If possible, the cleaning should be done in the shade instead of directly exposed to the sunlight.
- Polishing smooths out fine surface scratches, unevenness and matt surface. The applied wax layer protects the material against dirt and ensures water drips off.



The best long term results in protecting the LAMILUX Gelcoat surface with a wax, we achieved with "SONAX XTREME BrilliantWax 1 Hybrid NPT" according to our internal tests.

By regularly taking care of your LAMILUX Gelcoat product, you are going to enjoy the smooth and shiny surface for a long time!

Due to the large range of cleaning agents available, it is not possible to give general information about their suitability which holds true in all cases. Our recommendations are based on our current technical know-how, and based on our internal tests.

To maintain the shiny and smooth appearance of your LAMILUX Gelcoat surface, we recommend to test the cleaning procedure ahead of time on a small concealed spot to observe whether the surface changes from the cleaning agent used (in terms of color, gloss, etc.). Not least for your own safety, always read labels of cleaning supplies carefully and follow label directions.